

Subject Index

a

Acoustic emissions 204–206
 Activation energy (apparent)
 – creep 316–317
 – constant strain rate deformation 218, 219, 282, 285
 – hot working 581–584
 – recovery of work hardening 264–268
 – strain ageing 222–226
 Adiabatic heating 575, 576
 Alloy design concept 465–477, 606, 627, 662
 Alloying elements 12
 – B 18
 – Nb 16, 471, 472, 614, 618, 651, 659
 – O 19
 Amorphization 716
 Antiphase boundary 8, 55, 72
 Antisite defects 27, 196
 Applications
 – Formula 1 2, 734, 737
 – GEnx-1B 2, 3, 729
 – high pressure turbine (HPT) 659, 660, 729, 730
 – low pressure turbine (LTP) 3, 502, 729
 – valves 503–507, 732, 733, 734
 Argon contamination of TiAl powder 541
 Athermal stress 234–240
 Atomisation
 – EIGA 522, 527
 – PIGA 522, 524
 – PREP 522, 529, 538
 – REP 522, 529, 539
 – rotating disc 531
 – TGA 522, 526
 Atom location by channeling-enhanced microanalysis (ALCHEMI) 28
 Atom probe analysis 19
 Avrami kinetics 589

b

Backdiffusion 41, 42
 Banding (during peritectic solidification) 42
 Basket-weave microstructure 36, 48, 50, 51
 Bending of lamellae 597, 600
 Breakaway oxidation 437
 Break-down of Schmid law 99, 160
 β -phase 5, 8, 11, 301–303, 473, 606, 617, 662
 β/α transformation 35, 36, 44, 47, 48, 50–51
 β solidifying alloys 36–38, 47, 48, 50, 51, 473
 B2 ordering 8
 B2 (phase, variant) 5, 8
 Blackburn orientation relationship 34
 Brazing 702–703
 Buckling of lamellae 597, 600, 601
 Burgers orientation relationship 35
 Burgers vectors
 – $\alpha_2(\text{Ti}_3\text{Al})$ 106–112
 – $\beta/\text{B2}$ 115–118
 – $\gamma(\text{TiAl})$ 72–73

c

Can design
 – (for forging) 621–625
 – (for extrusion) 628–630
 Cavitation 609, 611–613
 Castability 500, 595
 Casting
 – centrifugal 506–511
 – countergravity 513
 – directional 514
 – gravity metal mold 503
 – Hitchiner 513
 – investment 497–499
 – Levi-cast 513
 – turbocharger wheel 499, 506–511, 514, 732, 734–736

- Cellular morphology 42
 - Cellular transformation 50
 - Cleavage strength 360–361
 - Columnar grains, structures 34, 36, 45
 - Constitutional undercooling 42, 43, 46
 - Constitutive analysis 578–585
 - Constitutive equation 579, 607, 608
 - Convoluted microstructure 64
 - Constraint stresses 149–156, 162–166
 - Cooling rate of particles 529, 530, 531, 534, 535
 - Crack tip plasticity 362–367
 - Creep
 - activation energy 316–317
 - Coble creep 317, 320
 - creep properties of modulated alloys 346–352
 - creep resistant alloys 341–346
 - creep structures 320–321
 - damage mechanisms 329–339, 347–352
 - design margins 313–314
 - effect of microstructure 322–325
 - general creep behavior 314–315
 - inverse creep 318
 - minimum creep rate 316–317
 - phase transformations 335–336, 347–352
 - power law expression 316–317
 - precipitation effects 339
 - primary creep 325–329
 - PST crystals 323–324
 - dynamic recrystallization 323, 331–336, 348–351
 - secondary creep 316–317
 - single-phase alloys 317–319
 - steady-state creep 316–317
 - stress exponent 316–317
 - tertiary creep 340–341
 - two-phase alloys 319–322
 - Cross slip 73–74
 - Crystallographic data 7, 9, 12, 13
 - Crystal structures 6, 9, 13
- d**
- Deformation behavior of $\alpha_2(\text{Ti}_3\text{Al})$
 - anomalous yield behavior 113–114
 - basal slip 110–111
 - prismatic slip 106–110, 168
 - pyramidal slip 106–110
 - Deformation behavior of α phase 646
 - Deformation behavior of $\beta/\text{B2}$ phase 114–118
 - Deformation behavior of $\gamma(\text{TiAl})$
 - anomalous yield behavior 95–106
 - effects of orientation and temperature 95–106
 - reversibility tests 105–106
 - Schmid factors 95–97
 - tension/compression asymmetry 99
 - Deformation behavior of two-phase ($\alpha_2 + \gamma$) alloys
 - effect of temperature 165–169, 171–173
 - independent slip systems 169–171
 - plastic anisotropy 156–161
 - channeling of plastic deformation 157–161
 - micromechanical modeling 161–164
 - plastic incompatibility between α_2 and γ phases 168, 169
 - role of α_2 phase 168–169, 172
 - Deformation heating (during extrusion) 628
 - Deformation twinning in $\gamma(\text{TiAl})$ 90–92
 - Dendrite cores 39
 - Dendrite size 44, 45
 - Dendritic morphology 42
 - Density 26
 - Diffusion
 - diffusivity data 26, 29–30
 - antistructural bridge (ASB) mechanism 29–30
 - Darken-Manning equation 29
 - Diffusion bonding
 - bonding parameters 685–687
 - dynamic recovery 694–696
 - dynamic recrystallization 688–693
 - effect of alloy composition 696–698
 - formation of α_2 phase 688–691
 - influence of bonding time and stress 698–700
 - microasperity deformation 685, 688–692
 - phase transformation 689–691
 - porosity 696–697
 - process zone 687–696
 - mechanical characterization of bonds 700–701
 - microhardness profile 700–701
 - Dilatometry 57
 - Discontinuous coarsening 49
 - Dislocations
 - in $\alpha_2(\text{Ti}_3\text{Al})$ 106–112
 - in $\beta/\text{B2}$ 115–118
 - in $\gamma(\text{TiAl})$ 72–73
 - ordinary dislocations 72, 76, 81
 - superdislocations 73, 86–89
 - superpartial dislocations 73, 86–89
 - Dislocation climb 232–234, 321, 583–585
 - Dislocation dipoles 178–181

- Dislocation dissociation
 - non-planar dissociations in $\gamma(\text{TiAl})$ 85–89
 - planar dissociations in $\gamma(\text{TiAl})$ 81–85
 - Shockley partial dislocations 73, 81, 84–85, 87–89, 91–94, 99, 106
- Dislocation-interface interactions 157–158, 173–178
- Dislocation locking
 - defect atmospheres 222–232
 - Kear-Wilsdorf locks 86–87
 - roof barriers 86
 - stair-rod dislocations 88
- Dislocation mobility 207–232
- Dislocation multiplication 178–186
- Dislocation sources 178–184
- Displacive transformation 56
- Domain boundary 54
- Duplex microstructure 53, 60
- Dynamic recrystallization 323, 331–336, 348–351, 427, 428, 585–606, 686–692
- Dynamic strain ageing 222

- e**
- Elastic constants 25–26
- Elastic incompatibility between $\alpha_2(\text{Ti}_3\text{Al})$ and $\gamma(\text{TiAl})$ phases 26
- Electrical resistivity 26
- Electrochemical milling 659, 662
- Ellingham diagram 434, 435
- Environmental embrittlement 392–393, 450–455
- Equiaxed microstructure 45, 60
- Eutectoid temperature 52, 60
- Eutectoid transformation 11
- Extrusion 627–642
 - α extrusion 633
 - conditions 628
 - double-step 633
 - equal-channel angular extrusion (ECAE) 633

- f**
- Fatigue
 - anisotropy of fatigue properties 422
 - behavior of short cracks 411–413
 - crack closure effects 404, 409–410
 - cyclic crack resistance curve 415–418
 - cyclic plasticity 422–426
 - cyclic stress intensity 404
 - cyclic-stress response 419–421
 - effect of microstructure 408–409
 - effects of stress ratio 409–410, 416
 - effects of temperature and environment 413–418
 - fatigue at threshold stress intensity 404, 411–413
 - fatigue crack growth 407–409
 - high-cycle fatigue (HCF) 407–418
 - low-cycle fatigue (LCF) 403, 418–428
 - Paris exponent 404, 407–408, 414
 - Paris law 404, 407–408, 414
 - phase transformations 426–428
 - recovery of fatigue structures 425–426
 - S-N curve 405–406
 - stress-life behavior 405–406
- Feathery structures 49, 60–62
- Flow curves 574–578, 595
- Flow localization 613–617
 - parameter 614
- Flow map 649
- Flow softening 269, 574–578, 594
- Forging 617–627
 - α forging 626
 - conditions 622, 623
 - closed-die forging 658, 659
 - practices 625, 626
- Fracture behavior
 - cleavage fracture 360–362
 - crack-bridging shear ligaments 377, 381
 - crack-dislocation interactions 367–369
 - crack-growth resistance 376–381
 - effects of dynamic strain ageing 385–386
 - effects of loading rate and temperature 383–386
 - effects of microstructure and texture 376–383
 - effects of predeformation 387–388
 - energy release rate 357, 358
 - fracture anisotropy of lamellar alloys 381–383
 - fracture toughness 373–376, 378, 396
 - Griffith criterion 358–359
 - length scales in fracture 357–359
 - microcracks 371–372
 - modulated alloys 388–391
 - plastic zone 362–367
 - PST crystals 381
 - role of twinning 369–373
 - statistical assessment 396–398
- Free energy of activation 210

- g**
- γ surface 76, 77, 136
- Generation of dislocations
 - Bardeen-Herring climb sources 183, 184
 - interface related dislocation sources 184–186
 - multiple cross glide 181–184
- Gibbs free energy of activation 210

Glide resistance
 – bulging and collision of kinks 218–221
 – dislocation climb 232–234
 – effect of temperature 207–217
 – impurity-related defects 221
 – jog dragging 220–221
 – Peierls stress 221
 Grain boundary allotriomorph 50, 54, 55
 Grain boundary bulging 586, 655
 Grain boundary mobility 585
 Grain boundary sliding 584
 Grain refinement 12, 44–49, 249–254, 469, 473, 475
 Grain refining
 – agent 44, 45
 – effect 18, 44, 45, 249–251
 – mechanism 44–49
 Growth direction of dendrites 34, 35
 Growth rate (of lamellae) 59, 60
 Growth restriction factor 46
 Gulliver-Scheil equation 33, 40, 41, 42

h

H-phase 470
 Heterogeneous nucleation 45, 47, 57
 Hall-Petch relation 249–251
 High strain-rate deformation 272–273
 High-temperature deformation
 – activation energy 270–271
 – work-hardening coefficient 269
 Homogenization heat treatment 618–620
 Hydrogen embrittlement 386, 453–455

i

Incoherent interface 63
 Inoculant 46
 Ingot breakdown 617–642
 Ion implantation 448–450
 Interfacial disconnection 56, 143–146
 Internal stress
 – incremental unloading 235–239
 – effect of temperature 239
 Interstitial contamination 500, 512

j

Jog dragging 178–181
 Joining 683–704

k

Kink bulging 218, 221
 Kinking of lamellae 597, 600, 601, 693, 712–714
 Kirkendall porosity 559, 560
 K_R -curve 377, 379, 380

l

Lack of independent slip systems 94, 112–114, 118
 Lamellar boundaries
 – α_2/γ boundary 126–128
 – domain boundary 129–136
 – 120° order fault 129–133
 – pseudo-twin boundary 129–133
 – true twin boundary 129–133
 Lamellar interfaces
 – atomic structure 126–133
 – coherency stresses 56, 149–156
 – diffraction analysis 132–135
 – disconnections 143–145
 – interfacial energies 136–139
 – influence on recrystallization 595–603
 – interfacial steps 142, 145
 – misfit dislocations 144
 – orientation relationships 52–56, 127, 129, 131–134
 – rigid-body translation 126, 137–138
 – rotational misfit 147–149
 – semicoherent interfaces 139–149
 Lamellae width 57, 58, 59
 Lamellae spacing 57, 59, 60
 Lamellar reaction, transformation 52–60
 Lamellar microstructures 52–60
 Lattice occupancy 12, 26, 27, 122
 Lattice parameters 9, 10, 13
 Lattice friction 75, 221
 Ledges in phase transformation 50, 587
 – migration 56
 – mechanism 56, 60
 Line tension of dislocations 73, 153
 Liquid-phase joining 702–703
 Long-period superstructures 11
 Long-range stress 208, 234–239
 Loss of coherency 141
 Lubricant for hot working 574, 622, 623, 661

m

Machining 662
 Manufacture
 – of airfoils 658–662
 – of automotive valves 659
 – of components 658–662, 671
 – of large parts 671
 Martensitic transformation 50
 Massive transformation 49, 50, 57, 58, 60, 63–64, 474
 Mechanical alloying 565
 Mechanical twinning in γ (TiAl)
 – complementary twinning (antitwining) 90–92

- effect of alloy composition 187–188
- effect of temperature 196–197
- order twinning 90–95
- reciprocal (conjugate) twinning 90
- thermal stability of twin structures 206
- twinning elements 90
- twin intersections 197–204
- twin nucleation 186–197
- Mechanical (deformation) twinning in b.c.c. metals 116
- Mechanical properties of hot worked material
 - anisotropy 633–642
 - of forged and extruded material 633–642
 - of sheet material 669
- Melting
 - high-power ISM 492, 500
 - ISM 479, 489–492, 527
 - levitation melting 492, 500, 513
 - PAM 479, 483–489
 - VAR 479–483
 - VIM 499
- Microsegregation 39, 42
- Microsegregation within particles 524, 534, 537
- Microstructure formation map 43, 44
- Mixed boundaries 54
- Models for phase transformation
 - nucleation and constitutional undercooling 42, 43
 - Zener 60
- Modeling of wrought processing
 - of stress-strain behavior 601–603
 - of forging 621–625, 661
- Modulated alloys
 - mechanical properties 310–311, 346–347
 - modulated microstructure 301–306
 - structure of interfaces 306–310
- n**
- Near γ microstructure 60
- Necklace structure 589, 592
- Nearly lamellar microstructure 53, 60
- Neutron diffraction 35, 642–643
- Nucleation in phase transformation
 - rate (of lamellae) 58, 59
 - sympathetic nucleation 56, 62
 - site 55
 - theory 58, 59
- o**
- Octahedral sites 19
- One-dimensional antiphase superstructures (1d APS) 8, 11
- Orientation distribution function (ODF) 643, 644
- Orientation relationship
 - Blackburn 34, 53
 - Burgers 35
- Orientation variants 35, 53
- Ordering reaction 50, 52
- Oxidation, effect of:
 - Ag additions 446, 447
 - atmosphere 441, 443–446
 - elements 438, 450
 - halogens 450
 - ion implantation 448–450
 - surface finish 447, 448
- Oxidation embrittlement 450–455
- Oxygen equilibrium pressure 434
- Oxidation rate laws 433
- Oxidation resistant coatings 456–458
- Oxide stress 439, 440
- p**
- Pack rolling 663
- Particle size distribution 523, 527, 530, 532, 533, 534
- Partitioning coefficient 12
- Partitioning of alloying elements 12, 28
- Peak stress (in flow curves) 574–579
- Pearson symbol 6, 9, 13, 17, 18
- Peierls stress 75, 101, 114, 116, 118, 221
- Peritectic alloys 36, 38, 42, 44
- Peritectic reaction 7, 8, 33, 36, 44
- Peritectic solidification 36, 42
- Peritectic transformation 36, 39
- Peritectoid reaction 8
- Perovskite precipitates 283–284
- Phase diagram
 - binary Ti-Al 5–8, 34
 - calculated binary Ti-Al 8
 - thermodynamic evaluation 6, 8, 17, 18
 - ternary 14–18
 - Ti-Al-B 14, 19, 46, 47
 - Ti-Al-C 14
 - Ti-Al-Cr 14, 15
 - Ti-Al-Fe 14, 15
 - Ti-Al-Mn 14, 15
 - Ti-Al-Mo 14, 16
 - Ti-Al-N 14
 - Ti-Al-Nb 14, 16, 17
 - Ti-Al-O 14, 19
 - Ti-Al-Si 14
 - Ti-Al-Ta 14, 16
 - Ti-Al-V 14, 15
 - Ti-Al-W 14, 16

- Phase-field simulation
 - of solidification 44
 - of lamellae formation 56–57
 - Phase transformations 33–70
 - during creep 333–340
 - during diffusion bonding 688–691
 - during shot peening 716–721
 - during fatigue 426–428
 - in modulated alloys 303–306, 309–310
 - Pilling-Bedworth ratio 439
 - Planar faults in $\alpha_2(\text{Ti}_3\text{Al})$
 - basal planes 110–111
 - prismatic planes 108–109
 - pyramidal planes 110
 - Planar faults in $\gamma(\text{TiAl})$
 - antiphase boundary (APB) 72, 73, 77–78
 - complex stacking fault (CSF) 77
 - superlattice extrinsic stacking fault (SESF) 78
 - superlattice intrinsic stacking fault (SISF) 77–78
 - Planar fault energies
 - in $\alpha_2(\text{Ti}_3\text{Al})$ 108–110
 - in $\gamma(\text{TiAl})$ 79–80
 - Planar growth (solidification) 42, 43
 - Plastic anisotropy 156–161
 - Point defects 27–28
 - vacancies 29–30
 - interstitial atoms 29
 - Portevin-LeChatelier effect 222
 - Polysynthetically twinned (PST) crystals 132–133, 156–161, 276
 - Pores in powder 540
 - Powder-based prototyping
 - direct laser fabrication 548
 - laser-engineered net shaping 548
 - laser forming 547
 - laser melt deposition 547, 548
 - MIM 549
 - Powder HIPing 543, 556
 - Powder oxygen/nitrogen contamination 539, 540
 - Property variability 393, 501, 546
 - Precipitation hardening 282–292
 - Pre-nucleation stage 52, 54, 57
 - Primary solidifying phase 33, 39, 45
 - PST crystal 276
- r**
- Reactive sintering 559
 - Recovery of work hardening 262–268
 - Recrystallization
 - of single-phase alloys 585–587
 - of multiphase alloys 587–595
 - kinetics 585, 589
 - nucleation of recrystallized grains 596
 - Requirements for ductility and toughness 391–393
 - Resistivity measurements 57
 - Roller burnishing 662, 707, 723
 - Rolling 662–669
 - isothermal 663
 - “low-temperature” rolling 667, 668
 - near-isothermal 667
 - pack rolling 663–665
 - speed 664–666
 - Rotational order fault 53, 54
- s**
- Segregation 618–620
 - Schmid factor 95–97
 - Semicoherent interfaces 139–149
 - Scheil analysis 40
 - Scheil equation 33, 40, 41, 42
 - Shear bands 591, 592, 600, 601, 603, 613–617, 687, 693
 - Shot peening
 - Almen intensity 707
 - effect on fatigue strength 662, 721–724
 - amorphization 716–721
 - microhardness 708–712
 - phase transformation 716–721
 - residual stresses 708–712
 - surface deformation 712–716
 - surface roughness 708–712
 - thermal stability of surface hardening 724–726
 - Single-crystal yield surface 649
 - Site occupancy 12
 - Slip systems
 - in $\alpha_2(\text{Ti}_3\text{Al})$ 106–112
 - in $\beta/\text{B2}$ 115–118
 - in $\gamma(\text{TiAl})$ 72–73
 - Slip transfer through lamellae 173–178
 - Solidification 33–49
 - direct solidification 36
 - directional solidification 43
 - Solid solution hardening
 - effect of alloying elements 274, 277
 - effect of solute Nb 277–282
 - size misfits 275
 - Solubility of interstitial elements 12, 19, 28, 168
 - Space group 6, 9, 10, 13, 17, 18
 - Spark sintering 557
 - Specific heat 26
 - Specific modulus 1
 - Specific strength 1
 - Spray forming 551

Stacking fault 52, 54, 73–78

Static strain ageing

- activation energy 226–227
- antisite defects 228–229
- effect of alloy composition 225–228
- kinetics 225–226, 230–231
- yield-point return technique 222, 223

Strain rate cycling tests 212–213

Strain localization 592

Strain partitioning between $\alpha_2(\text{Ti}_3\text{Al})$ and $\gamma(\text{TiAl})$ phases 168–169

Strain rate sensitivity 211–213, 584, 608, 609, 669

Stress exponent

- creep 316–320
- hot working 583, 584

Stress intensity factors 360–361

Stress relaxation tests 214–215

Strengthening mechanisms

- debris hardening 259–262
- grain refinement 249–251
- interface strengthening 252–254
- precipitates 282–295
- solution hardening 273–282
- work hardening 254–259

Strukturbericht designation 6, 9, 10, 13, 17, 18

Successive twinning 63

Superdislocations

- in $\alpha_2(\text{Ti}_3\text{Al})$ 106–112
- in B2 116–118
- in $\gamma(\text{TiAl})$ 73
- superpartial dislocations 73, 87–89

Superplastic forming 669–670

Supersoft glide mode 139

Surface hardening 707

Surface relief 56

Surface stresses produced by shot peening 708–712

t

Taylor factor 170

Taylor model 648, 649

Temperature cycling tests 213

Temperature sensitivity 211

Texture

- brass type 651–653
- copper type 651
- evolution during hot working 646–657
- evolution during extrusion 647, 648, 654, 655
- modified cube texture 651, 655, 657
- of cast material 34–36, 643–646
- of sheet material 649–654

Thermal expansion coefficients 26, 440

Thermal stress 209

Thermally activated deformation

- activation energies 209–210, 218–219
- activation parameters 211, 218–219
- activation volume 209–210, 218–219
- athermal stress 208, 234, 239
- dislocation velocity 207–208
- effective stress 208

Thermally induced porosity 541

Thermal conductivity 26

Thermodynamic data 7

Thermomechanical fatigue 428–429

Thermophysical constants 25–30

Threshold stress intensity 404, 411–413

Ti_2Al_5 8

$\text{Ti}_{2+x}\text{Al}_{5-x}$ 6, 10

Ti_3Al_5 6, 10, 17

$\text{Ti}_5\text{Al}_{11}$ 8

TiB 46

TiB_2 45, 46

Ti_3B_4 46

T_0 temperature 50, 52

Torsional deformation 577

TTT curves 57, 58, 60

u

Undercooling

- constitutional undercooling 42, 43, 46
- nucleation undercooling 42–44, 46
- solutal undercooling 46

v

von Mises criterion 94, 112–114, 118, 169–171

w

Wedge-shaped cracks 611–613, 616, 666

Weibull statistics 393–394, 396–398

Widmannstätten colonies 47–49, 60–62

Widmannstätten plates 50, 53, 64

Workability 607–617

- criteria 610–617
- map 574, 607–613
- tests 574

y

Yield point phenomena 211–212, 222–223

Yield stress anomaly 95–96, 98–106, 112–113

z

Z phase 446

Zener-Hollomon parameter 579, 580, 584, 586

Zener model 60

